



INDUSTRIAL SALES CORPORATION

Innovative Solutions FOR MODERN *Farming*



Product 
Catalogue



www.industrialsalecorp.com



About Our Company

Industrial Sales Corporation has been a pioneer in the forging industry since 1988. Over the decades, we have established ourselves as a trusted name in the industry, specializing in the production of high-quality forged components for a wide range of applications. With cutting-edge technology and a customer-centric approach, we serve both domestic and international markets.

Our expertise lies in manufacturing premium-grade auto parts, agricultural machinery components and industrial engineering goods. We are particularly focused on producing high-quality spare parts for harvester combine, double action sickle mower bar, flail mower and reaper binder. Additionally, we manufacture spare parts for reaper binder bars, hammer blades and retractable auger fingers parts. Our ability to cater to diverse customer requirements, including bulk forging contracts for automobile and machine parts, has earned us a strong reputation in the industry.

With a robust presence in metro cities across India, we have also expanded our global footprint. Our export network spans both developing & developed countries through direct and indirect marketing channels. By leveraging flexible trade practices such as manufacturing according to customer samples, technical drawings & processing supplied materials, we ensure seamless cooperation and long-term partnerships worldwide. Our commitment to innovation, adaptability, and excellence enables us to meet the ever-evolving demands of global industries.

As a company driven by excellence, we maintain the highest quality standards and hold ISO 9001:2015, EMS 14001:2015, TS 16949:2016, OHSAS 45001:2018, and ZED (SILVER) certifications.

With a production capacity of over 4.5 million pieces and steady annual growth of 15–20%, we continue to innovate and expand. Our ongoing investments aim to strengthen export capabilities, especially in the harvester and agricultural machinery sector. Trusted by leading OEMs, we are proud to be a reliable single source supplier known for precision and consistency.





Our Vision

We are a world-class organization where people work together to produce quality forged components and innovative solutions for customers. We strive to set new industry benchmarks through continuous technological advancements and unwavering dedication to excellence. By fostering a culture of innovation and collaboration, we ensure sustainable growth and long-term success in a competitive global landscape.

Our Mission

Our goal is to develop market-driven products and achieve long term customer loyalty through timely delivery of quality products at a competitive cost. We achieve this by utilizing high productivity levels, trained human resources, a team-based & customer oriented work culture, and a continuous improvement process.

Our Core Values

We uphold the values of respect, compliance and inclusivity, continuously improving our people, processes, and products. Our commitment to responsible resource use fosters economic growth, environmental care, and a better quality of life for employees, customers, and society. With 130,000 sq. ft. of land and a strong focus on innovation, Industrial Sales Corporation is poised for continued global success.



ISC Infrastructure & Facility

Industrial Sales Corporation keeps pace with the latest developments in manufacturing through introduction of advanced technology such as CAD/CAM, Fully Supported by conventional facilities with Various Hammers, Design and estimation dept., Heat Treatment Facility, Testing Laboratory Micro & Macro tests along with hardness testing and magnaflux for crack detection.

Capabilities

- With a total current installed capacity of 14K MT per annum we have the capacity to execute orders for wide range of forging from **1 kg to 22kgs.**
- Our focus is usage of technology, functionality and Quality.
- We have taken steps for Customer Relationship - Marketing (CRM) and that is the keynote for our success.
- We also have capability of customization since we use resources to the fullest extent.
- Dies are being made on various VMC Machine.



Facilities

- Drop Forging Hammer - 1.5 ton, 2 ton, 3 ton.
- 1600 Ton Press Shop.
- Heat Treatment Facility (Normalising, Isothermal annealing & Hardening Tempering in seal quench furnace)
- Die Shop.
- Testing Laboratory Micro & Macro tests along with hardness testing & Magna flux Equipment, for crack detection.
- Spectrometer for chemical analysis.
- EDM, Milling machine.
- Design and Estimation dept. (SIEMENS CAD-CAM Software).
- Universal testing equipment available.
- 10MM ball hardness tester 3000 ton.
- Micrography available.
- Non destructive testing available with ultra sound testing and Dye penetration facilities available.
- Machine Shops with VMC'S, CNC'S, Broaching, Cylindrical Grinders, Drilling & many other machines.



Why ISC Knife Guards are the Industry Choice



Our knife guards are engineered to give farmers a clear advantage in every harvest. By combining precision design, premium materials, and proven durability, they deliver consistent results season after season. Whether you're working in light crop conditions or challenging soil environments, ISC knife guards help protect your cutting system, boost efficiency, and reduce costly downtime.



Sharper *Blades,* Bigger Harvests.

Key Points

- Forged from high quality Alloy steel [SAE 1046 CR] for maximum durability
- Precision machining for perfect alignment and fit.
- Corrosion-resistant coatings for extended field life.
- Designed to require minimal upkeep during the season.
- Compatibility with global OEM models.

FORGED WITH
PRECISION.
BUILT TO LAST.

The provided images serve as a reference. Please note that we are not original equipment manufacturers (OEM) and do not supply OEM companies with the components depicted. The images and associated part numbers are intended solely for the identification of after market spare parts.

Quality You Can Measure



Every ISC knife guard undergoes rigorous inspection and testing to ensure compliance with global quality benchmarks, from material selection to final packaging. Each stage is carefully monitored to deliver parts that not only meet, but exceed, industry expectations.

Strength & Durability Tests

Load and impact resistance evaluations under real-world conditions.

Corrosion Resistance Check

Extended service life in harsh condition

Hardness

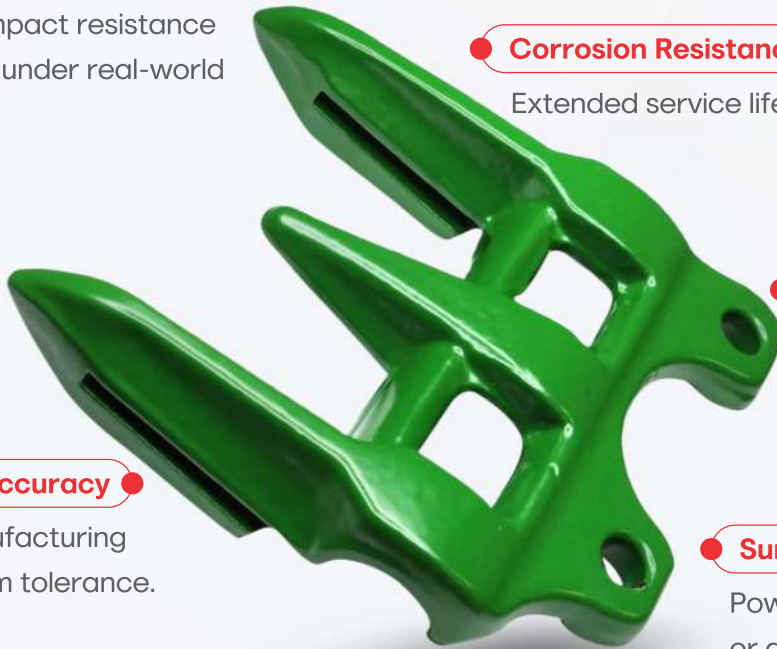
Through Hard - 38~42 HRC
Induction Hard - 56~62 HRC

Dimensional Accuracy

Precision manufacturing within ± 0.02 mm tolerance.

Surface Protection

Powder coating, premium paint or anti-rust oil for long-lasting performance.



01

Built for Tough Field

Designed to handle the rigors of heavy harvesting, our knife guards maintain peak cutting performance season after season. Engineered for consistent precision and reduced downtime.

02

Precision Fit & Finish

Every guard is crafted to exact specifications, ensuring seamless alignment with your machinery. This perfect fit enhances efficiency and prolongs component life.

03

Trusted by Professionals

Used by leading farmers and OEMs worldwide, ISC knife guards are the go-to choice for reliability, durability, consistent field results, and unmatched performance.



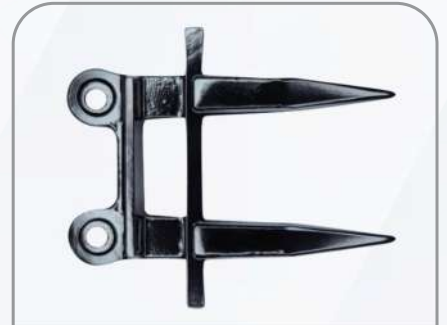
Knife Guards



ISC PART NO - ISC 344
OEM No. Ref. - 118344 MD



ISC PART NO - ISC 954
OEM No. Ref. - H61954 JD



ISC PART NO - ISC 295.1
OEM No. Ref. - 626295.1 CL



ISC PART NO - ISC 600.00
OEM No. Ref. - 519600.00 CL



ISC PART NO - ISC 537
OEM No. Ref. - H229537 JD



ISC PART NO - ISC 720
OEM No. Ref. - 80379720 NH



ISC PART NO - ISC 061
OEM No. Ref. - 86617061 NH



ISC PART NO - ISC 240
OEM No. Ref. - 13014240 GSP



ISC PART NO - ISC 538
OEM No. Ref. - H229538 JD



ISC PART NO - ISC 973
OEM No. Ref. - 87702973 CIH



ISC PART NO - ISC 974
OEM No. Ref. - 87702974 CIH



ISC PART NO - ISC 130
OEM No. Ref. - 301896130 LDA

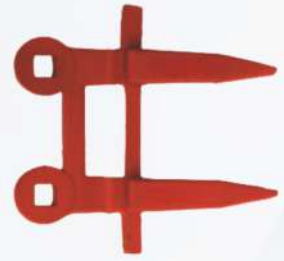
Knife Guards



ISC PART NO - ISC 270



ISC PART NO - ISC 290



ISC PART NO - ISC 220



ISC PART NO - ISC 624.01
OEM No. Ref. - 27624.01 BC



ISC STONE GUARD



ISC PART NO - ISC 218
OEM No. Ref. - BU218DH



ISC PART NO - ISC 624
OEM No. Ref. - 27624 BC



ISC PART NO - ISC 221



ISC PART NO - ISC 245



ISC PART NO - ISC 622
OEM No. Ref. - 27622 BC



ISC PART NO - ISC 328
OEM No. Ref. - 80916328 NH



ISC PART NO - ISC 228
OEM No. Ref. - Z11228 JD

ISC Feeder Angle Bars

Quality You Can Measure



Unlike generic replacements, ISC Feeder Angle Bars are balanced for both strength & flexibility, reducing vibration within the feeder housing. This stability lowers chain wear and improves operator comfort during extended use. Their engineered profile allows smoother crop transition even in heavy or uneven loads, helping machines maintain speed without clogging. By combining precision geometry with controlled metallurgy, these bars deliver consistent performance under variable crop conditions.



Coating Protection

Protective surface treatment with anti-rust coating

Material

1010 HR Sheet

Compatibility

John Deere, Claas, New Holland, Massey Ferguson & more*

Manufacturing Process

Hydraulic Bending & Pressed Teeth



01

Raw Material

Trusted alloy steel for superior strength, durability, reliability and performance.

02

Forging

Hydraulic hammers compress bars for a dense, tough grain structure.

03

Heat Treatment

Controlled process ensures wear resistance and impact toughness.

04

CNC Machining

Advanced cutting ensures exact sizing and perfect alignment.

05

Protective Coating

Advanced coatings resist wear and corrosion, guaranteeing durability and performance.

06

Quality Testing

Every unit is examined for consistency, resilience and reliable performance.



Feeder Angle Bar



ISC 971 MM
Suitable For - NH



ISC 725 MM
Suitable For - NH



ISC 962 MM
Suitable For - CL



ISC 862 MM
Suitable For - CL



ISC 563MM
Suitable For JD

*Formed by Force.
Finished by Technology.*



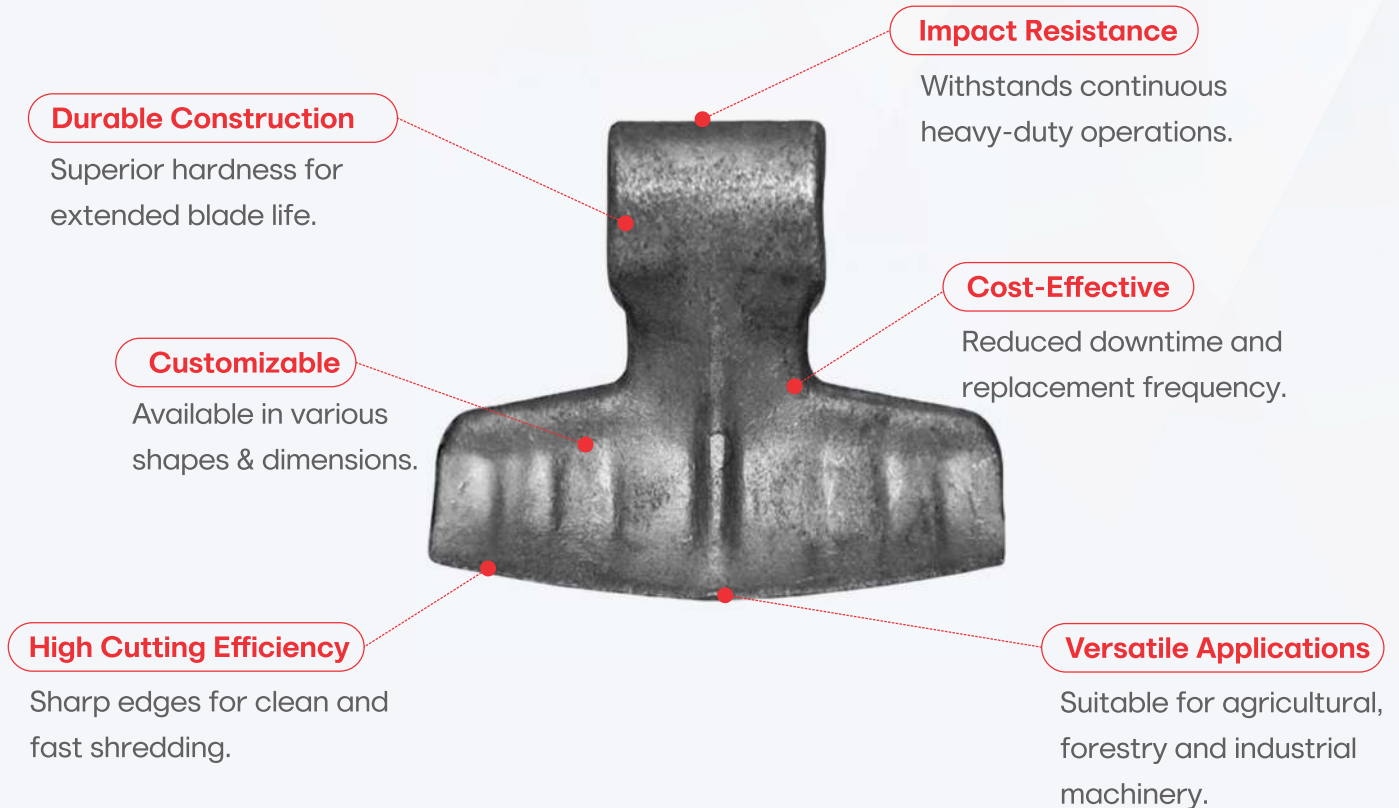
The provided images serve as a reference. Please note that we are not original equipment manufacturers (OEM) and do not supply OEM companies with the components depicted. The images and associated part numbers are intended solely for the identification of after market spare parts.



Why Professionals Trust ISC Hammer Blades



Every ISC Hammer Blade undergoes rigorous inspection and testing to ensure compliance with global quality benchmarks, from material selection to final packaging. Each stage is carefully monitored to deliver parts that not only meet, but exceed, industry expectations.



The provided images serve as a reference. Please note that we are not original equipment manufacturers (OEM) and do not supply OEM companies with the components depicted. The images and associated part numbers are intended solely for the identification of after market spare parts.

Our Excellence in Manufacturing

- **In-House Tooling Development:**
Ensures consistency across every production batch.
- **Advanced Metallurgy:**
Custom steel alloys designed for toughness and edge stability.
- **Automated Forging Presses:**
Deliver uniform blade thickness and structural integrity.
- **Real-World Simulation Testing:**
Blades are tested under simulated working conditions before final approval.
- **Microstructure Control:**
Heat-treated to achieve optimal hardness and flexibility.



Hammer Blades



ISC - 5



ISC - 7



ISC - 41



ISC - 86



ISC - 06



ISC - 101



ISC - 66



ISC - 3



ISC - 10



Hammer Blades



ISC - 16



ISC - 36



ISC - 97



ISC - 70



ISC - 39



ISC - 80M - 80A



ISC - 108



ISC - 32

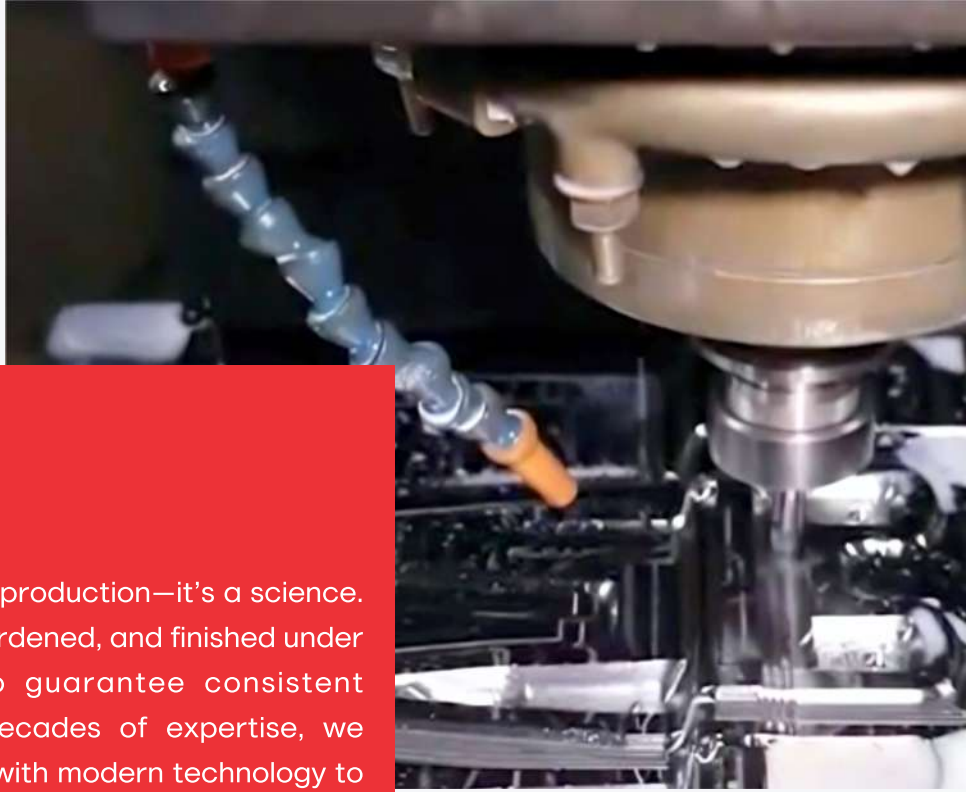


ISC - 26





INDUSTRIAL SALES CORPORATION



Manufacturing Excellence

At ISC, manufacturing is more than production—it's a science. Every harvester blade is shaped, hardened, and finished under tightly controlled processes to guarantee consistent performance in the field. With decades of expertise, we combine traditional craftsmanship with modern technology to create blades that are not only sharp but also resilient against wear and tear.

UNCOMPROMISING STRENGTH, DURABILITY AND PRECISION YOU CAN TRUST IN EVERY HARVEST.



Precision Forging Strength

- Advanced forging techniques build a robust structure that delivers consistent performance.

Uniform Hardness

- Heat-treatment ensures balanced toughness and longer wear life in all working conditions.

Sharpness Redefined

- CNC-ground edges provide smooth, clean cuts with minimal effort.

Crop-Specific Design

- Customized profiles ensure efficiency across wheat, maize, paddy, and more.



www.industrialsalecorp.com

Why Farmers Prefer ISC Blades

When it comes to harvesting, farmers trust ISC for blades that never let them down. Our combine blades are built to deliver clean cuts, longer life, and smoother performance in every field. With ISC, farmers know they're choosing reliability that protects their yield and saves valuable time.



Higher Yield Efficiency

Designed to cut losses, helping farmers secure more from every crop.

Global Compatibility

Fits seamlessly with top combine harvester models worldwide.

Clean & Precise Cutting

Sharp blades slice smoothly without tearing, ensuring cleaner harvests.

Strength That Lasts

Tough metallurgy and heat treatment keep blades strong in harsh fields.

True Value for Money

Reliable blades that lower costs and perform season after season.

Highlights of ISC Blades

- Designed for demanding agricultural conditions.
- Forged for strength and balanced for performance.
- Available in multiple designs for various crops.
- Tested for reliability across diverse terrains.

ISC

INDUSTRIAL SALES CORPORATION



Combine Blades

ISC
INDUSTRIAL SALES CORPORATION



ISC - 84421903



ISC - 2477



ISC - 6112031



ISC - P49650



ISC 10960 - 10961

UNCOMPROMISING STRENGTH,
DURABILITY AND **PRECISION** YOU
CAN TRUST IN EVERY HARVEST.

The provided images serve as a reference. Please note that we are not original equipment manufacturers (OEM) and do not supply OEM companies with the components depicted. The images and associated part numbers are intended solely for the identification of after market spare parts.



www.industrialsalecorp.com

Why ISC

Retractable Auger Fingers

ISC retractable auger fingers are built to keep your harvest moving smoothly, even in the toughest crop conditions. Their retractable action prevents bunching and crop wrapping, ensuring a cleaner, faster flow of material into the combine. By reducing shatter losses and preventing unnecessary strain on your equipment, they not only protect the crop but also extend machine life. Farmers trust ISC because every finger is precision-engineered, tested in real field conditions, and proven to deliver reliable performance. Whether you're harvesting wheat, soybeans, rice, or pulses, ISC auger fingers provide the consistency and dependability you need. With ISC, every harvest is sharper, smoother, and more productive.



INDUSTRIAL SALES CORPORATION

01 Seamless Feeding

- Delivers a steady, jam-free crop flow to the combine, ensuring higher harvesting efficiency with less downtime.

02 Grain-Safe Design

- Smart retracting action protects delicate crops and auger bars, reducing both grain loss and repair costs.

03 Field-Proven Reliability

- Engineered from high-strength alloy steel to perform season after season, even in the toughest field conditions.



Quality You Can Measure



ISC auger fingers are engineered with precision and tested under real-world conditions to ensure maximum dependability. Each finger is designed to adapt seamlessly to varying crop densities, delivering uninterrupted harvesting performance. Through rigorous in-field validation, they guarantee consistent results across diverse terrains and throughout the entire harvesting season.



Raw Material Selection

- High-tensile alloy steel certified for agricultural applications.

Forging & Shaping

- Hydraulic presses and drop hammers create a tough, compact grain structure.

Heat Treatment

- Quenching, tempering & induction hardening deliver superior wear resistance.

Precision Machining

- CNC-drilled holes and exact tip shaping guarantee perfect retractability.

Protective Finish

- Coatings applied for long-term corrosion and abrasion resistance.

Inspection & Validation

- Each unit undergoes dimensional, functional and hardness checks before dispatch.

Retractable Auger Finger



ISC- 068
Dimensions - M16×1.5
Length - 245 MM
Suitable for - CL



ISC - 724
Dimensions - DIA16/8MM Drill
Length - 260MM
Suitable for - JD



ISC - 121
Dimensions - M16
Length - 245 MM
Suitable for - NH



ISC - 121
Dimensions - M16
Length - 245 MM
Suitable for - NH



ISC - 057
Dimensions - M16
Length - 260 MM
Suitable for - CIH / NH



ISC - 914 / 229 [270]
Dimensions - M16
Length - 280 MM
Suitable for - JD

FORGED WITH **ACCURACY** BUILT FOR ENDURANCE

The provided images serve as a reference. Please note that we are not original equipment manufacturers (OEM) and do not supply OEM companies with the components depicted. The images and associated part numbers are intended solely for the identification of after market spare parts.

Why Choose ISC RASP Bars

At ISC, every RASP Bar is built to deliver strength, precision, and reliability in the toughest harvesting conditions. Our advanced metallurgy and strict quality processes ensure consistent performance that farmers and OEMs can depend on. Backed by decades of expertise, we deliver solutions that keep your harvest running at peak efficiency.



*Durability That
Drives Harvest.*

Key Points

- Built with premium alloys to ensure lasting strength.
- Crafted with accuracy for flawless fit and balance.
- Protected with anti-wear layers for longer service.
- Fits seamlessly with worldwide OEM machines.
- Designed for reduced maintenance throughout harvest.



www.industrialsalecorp.com



Quality You Can Measure



ISC RASP Bars are engineered with precision and tested under demanding harvesting conditions to guarantee dependable performance. Each bar is designed to adapt across crops and machines, ensuring clean threshing, longer life, and consistent output. Through strict quality checks and real-field trials, ISC delivers results farmers can trust season after season. Built for strength and reliability, they keep harvests moving without compromise.

Hardness

50-55 HRC at working edges to resist wear and extend service life.

Material

SAE 1055 High Quality Alloy Steel

Tolerance

Maintained at ± 0.02 mm for perfect fit and secure placement in threshing systems.

Structure

Optimized profile for smooth threshing, reduced grain loss, and crop-friendly performance.

“Selecting the right rasp bars for your combine ensures cleaner threshing, reduced grain loss, and maximum productivity.”

01

Accurate Crafting

CNC shaping delivers exact dimensions and smooth finish for consistent results.

02

Quality Assurance

Testing ensures accuracy and hardness, long-lasting reliability.

03

Innovative Design

Continuous R&D enhances threshing efficiency, grain loss, & boosts durability.



RASP Bars



ISC - 439, 438
Length - 1564 MM
Suitable For - NH
[80870, TF46, TX36]



ISC - 433, 432
Length - 1030 MM
Suitable For - NH
[TC54, TC52]



ISC - 437, 436
Length - 1295 MM
Suitable For - NH
[TX32, TX34 , TC56]



ISC - 743,744
Length - 1680 MM
Suitable For - CL



ISC - 532.0, 533.0
Length - 1305 MM
Suitable For - CL



ISC - 531.0 , 031
Length- 1040 MM
Suitable For - CL



ISC - 650, 660
Length - 1400MM
Suitable For - CL



ISC - 764 , 763
Length - 1680 MM
Suitable For -CL (M10)



ISC - 901, 900
Length - 1330MM
Suitable For - LDA [L, TL]

The provided images serve as a reference. Please note that we are not original equipment manufacturers (OEM) and do not supply OEM companies with the components depicted. The images and associated part numbers are intended solely for the identification of after market spare parts.



Why ISC's Sickle Bar Mower Parts Excel



At ISC, every sickle bar mower part is designed with a singular goal—delivering unmatched performance in real farm conditions. By combining advanced engineering with farmer-focused innovation, our parts not only withstand demanding workloads but also enhance the overall cutting experience. From the choice of materials to the smallest design detail, every element is created to bring farmers efficiency, reliability, and confidence in the field.



Sickle Bar Mower Parts Technical Standards & Testing

ISC crafts every sickle bar mower part to the highest standards of quality & reliability. Beyond routine checks, components undergo endurance trials, vibration analysis, and coating evaluations to ensure lasting sharpness, smoother operation, and protection in the field. These rigorous tests guarantee consistent cutting efficiency, extended service life, and dependable performance in every harvest.

Endurance Validation

01

Simulated cutting cycles confirm lasting sharpness and durability.

Vibration Analysis

02

Reduces stress on bearings & auger assemblies for smoother operation.

Protective Coating Tests

03

Ensures finishes resist rust, moisture, and crop residue buildup.

Precision Alignment Checks

04

Advanced CNC inspections guarantee exact fit and reliable performance.

Field Simulation Trials

05

Real harvesting tests prove strength and efficiency across crops.

Load Bearing Assessment

06

Rigorous testing confirms components endure field loads while maintaining.



Sickle Bar Mower Parts



UPPER KNIFE CLIP
ISC - 285



GASPARDO OR SUPERIOR
SHEET FINGER
ISC - 240



KNIFE HEAD
ISC - 14.294



INDUSTRIAL SALES CORPORATION



KNIFE HEAD
ISC - 017A



LOWER KNIFE CLIP
ISC - 282

Key Features

- Crafted from premium alloy steel, resisting wear and bending under tough loads.
- Precisely CNC-machined ends align perfectly with auger bars for dependable results.
- Retractable design promotes steady crop flow, reducing breakage and hesitation.
- Offered with protective finishes such as paint, powder coat, or zinc plating.
- Compatible with top brands including John Deere, Claas, Case IH, New Holland, and Macdon.
- Rigorously field-tested to excel in high-speed, heavy-duty harvesting work.
- Simple to replace with low maintenance needs, cutting downtime effectively.

The provided images serve as a reference. Please note that we are not original equipment manufacturers (OEM) and do not supply OEM companies with the components depicted. The images and associated part numbers are intended solely for the identification of after market spare parts.



Why ISC Sprockets?



ISC Feeder House Sprockets are engineered to handle continuous power transmission with precision and durability. Designed for modern harvesters, they ensure smooth feeding movement, consistent chain alignment, and reliable rotation under high-load conditions. Each sprocket reflects ISC's dedication to innovation, machining accuracy, and material integrity—keeping your harvesting process steady and efficient.

Material Grade

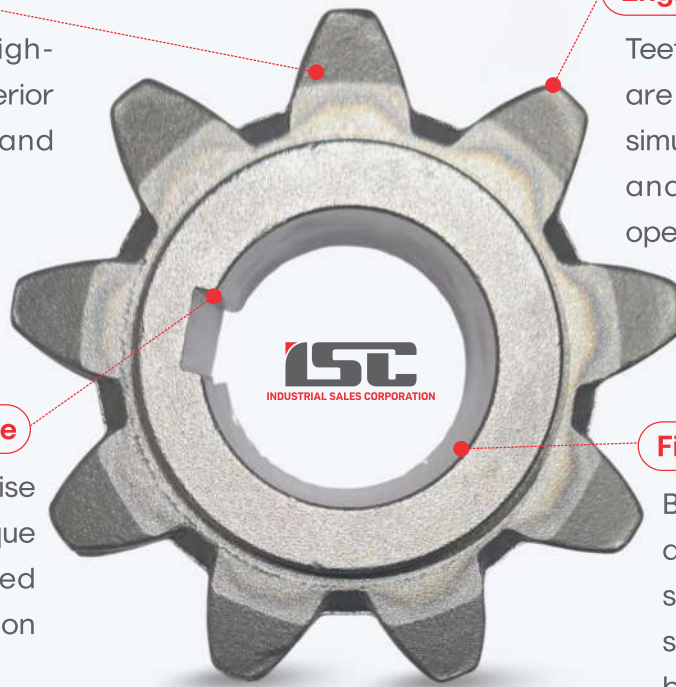
Manufactured from high-tensile alloy steel for superior mechanical strength and impact resistance.

Engineering Precision

Teeth geometry and spacing are designed using 3D CAD simulation for balanced motion and chain stability during operation.

Operating Weight & Bore

50 mm bore ensures precise shaft fit and smooth torque transfer, while balanced weight minimizes vibration and wear.



Fitment Accuracy

Bore and keyway dimensions are fine-tuned for a tight, slip-free connection to drive shafts, ensuring zero backlash during torque transfer.

POWER IN MOTION DESIGNED FOR RELIABILITY

Advanced Machining

01

Precision-milled teeth guarantee smooth meshing & extended chain performance.

Tested Endurance

02

Sprocket undergoes stress & load tests to verify durability in continuous field operations.

Smart Design

03

Streamlined tooth and hub design reduce vibration and friction.



ISC Sprocket



Elevator Sprocket - T7
674143 - Bore 30 MM



Elevator Sprocket - T7
674406 - Bore 35 MM



Elevator Sprocket - T7
678856 - Bore 26 MM



Chain sprocket
80365826 - T10, Bore 40 MM



Chain Sprocket
84038624 - T10, Bore 46 MM



Chain Sprocket
80417785 - T9, Bore 30 MM



Feeder House Sprocket
84072029 - T12



Sprocket 84437648
Bore 35 MM - T11



Feeder House Sprocket - T9
670489 - Bore 40 MM



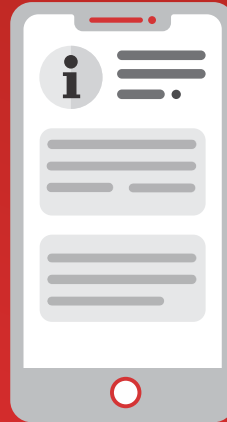
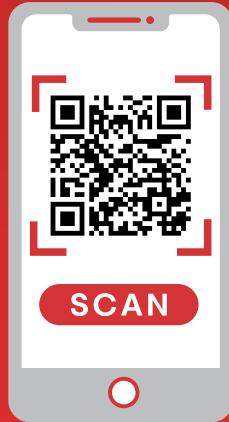
Feeder House Sprocket - T9
680582 - Bore 45 MM



Feeder House Sprocket - T9
650869 - Bore 50 MM



INDUSTRIAL SALES CORPORATION



1

Discover
QR Code

2

Scan
QR Code

3

Connect
With Us

4

Stay
Connected



Just Scan & Stay in Touch.



www.industrialsalecorp.com



Get in touch

UNIT-1 : Ramgarh, Link Road, Sahnewal,
Kohara, Ludhiana-141120 (PB) India.

UNIT-2 : Paharuwal Village Road, Opp New Swan Technologies,
Chandigarh Road Ludhiana-141112 (PB) India.

Mobile : +91-93907-00009, 98881-60870

E-mail : info@industrialsalecorp.com, sales@industrialsalecorp.com

Website : www.industrialsalecorp.com

ISC

INDUSTRIAL SALES CORPORATION



Follow us at

